



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3245-1

Job Sheet 187362



Part No: D3245-1

Job Qty: 8 pcs

Part Name: Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking Nb:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD *stk*

Description:

Note: DWG REV D SHEETS 3,4 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	12/17/18	12/17/18	0.00	1.62	Waterjet - Flow		<i>Sc 12/17/30</i>
110	QC 2	8 pcs	12/17/18	12/17/18	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		<i>Sc 12/17/30</i>
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

120 QC 8	8 pcs	12/17/18	0.00 0.00	QC 2 - 8	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
130 Small Fab - Brake NC - B4B	8 pcs	12/17/18	0.11 3.39	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
140 QC 5	8 pcs	12/17/18	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	8 pcs	12/17/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

DAS
52
9-89
19/02/02

DAS
58
9-89
FEB 12 2019

DAS
58
9-89
NOV 01 2019

DAS
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9-89
NOV 05 2019

NOV 11 2019

Oscar GA127F

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	4 ⁸ pcs	12/17/18	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2**** Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Form as per dwg) 1- C'sink as per Dwg D3245 2- Form D3245-1 as per Dwg D3245 Identify as D3245-1 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S22GA	304/316 .032 Sheet	6,4320 sf (.804 ea)	100-Waterjet - Flow - 1	FM136886	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S22GA	6	109	0	
Part Specifications					
Specifications could not be found.					

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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		12/17/18	0.00	1.62	Waterjet - Flow		
110	QC	8 pcs		12/17/18	0.00	0.00	QC2 Waterjet-1		
120	QC	8 pcs		12/17/18	0.00	0.00	QC8-2		
130	Brake NC	8 pcs		12/17/18	0.11	3.39	Brake NC 1		
140	QC	8 pcs		12/17/18	0.00	0.00	QC5		
150	Packaging	8 pcs		12/17/18	0.00	0.00	Packaging3		
160	QC21-SA	8 Ea		12/17/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2****
Descriptions: 130 - 1- C'sink as per Dwg D3245 2- Form D3245-1 as per Dwg D3245 Identify as D3245-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	6.4320 sf (.804 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	6	140	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 10:48 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	187362
Description: Panel		Part Number:	D3245-1
Inspection Dwg: D3245	Rev: D	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>SL</i>	Audited by: <i>SL</i> <i>9/89</i>	Preliminary Approval:
Date: <i>1/20/30</i>	Date: <i>9/6/89</i>	Date:

Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	
B	12.05.14	Dimensions updated per Dwg Rev C	KJ	
c	13.02.27	Dwg Rev updated	KJ	